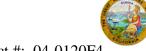
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: <u>SF/ALA</u> Rte: <u>80</u> PM: <u>13.2/13.9</u>

File #: 6<u>9.yy</u>

DAILY PROJECT JOURNAL

Prime Contractor: American Bridge/Fluor Enterprises, a JV Report No: DPJ-000147 **Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 23-May-2007

I ocation: Changxing Island Shanghai China

Submittals(New / Total): CWR's: 0/0 HSR's: 0/0 NCR's: 0/2			
Item	Title	Detail	
1	Major component movement	QA reviewed the follow RT film:	
		PQR HP200777, 3G SMAW on HPS 485W using Lincoln Excalibur 9018M	
		MR	
		PQR HP200785, 1G SAW using the Closed-rib Gantry with S-737+H14	
		electrode	
		PQR HP200783, 1G GMAW using the Closed-rib Gantry with JM-56	
		electrode	
		PQR HP200782, 1G GMAW using the Closed-rib Gantry with SM-70	
		electrode	
		QA observed porosity on PQRs HP200783 and HP200782, but the film and	
		weld quality for all film appeared to comply with the contract requirements.	
		QA observed welding of the following PQR:	
		HP200776-1, 1G SMAW on HPS 485W v	sing Lincoln Excalibur 9018M
		MR, welding is in progress	
2	Other important observations	QA observed the following number of per	sonnel performing work on the
		closed-rib welding development and ABF tower mock-ups including	
		welders, ZPMC QC and ABF Representatives:	
		Closed-rib: 13	
		Tower Mock-ups: 63	
3	Quality Assurance Inspectors per shift	AM (Hasler/Acuna/Berger)	
		0 PM	

Inspected By: McClary, David Quality Assurance Inspector **Reviewed By:** QA Reviewer Lowry, Patrick